



For more than 80 years, Bran+Luebbe - now SPX Flow Technology – has been providing customers with high quality metering, processing and analysing equipment. As part of the global SPX Corporation, we are one of the world's most reputable manufacturers of metering and process pumps, process systems as well as analyzing technologies. Our engineers have comprehensive process and applications knowledge across a wide range of markets. This has resulted in product innovations and developments which harness the latest technology while meeting the highest quality standards.

Based in Charlotte, North Carolina, SPX Corporation (NYSE: SPW) is a global, multi-industry manufacturing leader with approximately \$5 billion in annual revenue, operations in more than 35 countries and over 14,000 employees. The company's highly-specialized, engineered products and technologies are concentrated in Flow Technology and energy infrastructure. Many of SPX's innovative solutions are playing a role in helping to meet rising global demand for electricity and processed foods and beverages, particularly in emerging markets. The company's products include food processing systems for the food and beverage industry, critical Flow components for oil and gas processing, power transformers for utility companies, and cooling systems for power plants. For more information, please visit [www.spx.com](http://www.spx.com).

## NOVADOS - A Selection of Metering Pumps Beyond Compare

With NOVADOS metering pumps we offer a wide range for virtually all applications where liquids have to be metered or blended.

The product range comprises leak-free diaphragm pumps as well as plunger pumps.

### COMMON DESIGN FEATURES

- Modular metering pump gears with built-in low noise worm gear
- Individual stroke length setting utilizing the z-shaped crankshaft
- Range of pump head sizes to allow a flow range of between smallest 0.5 l/h (0.13 gph) up to largest 24,000 l/h (6,340 gph) on a single head
- Operating pressure up to 1,000 bar (14,500 gph)
- Manual or automatic flow rate adjustment

### ADVANTAGES

#### Flexible

- Optimal capacity adaptation to widely varying production processes
- Variable stroke length for each pump allows independent flow rate adjustment of each pump component
- Variable speed drive allows flow rate variations while maintaining constant proportions

#### Economical

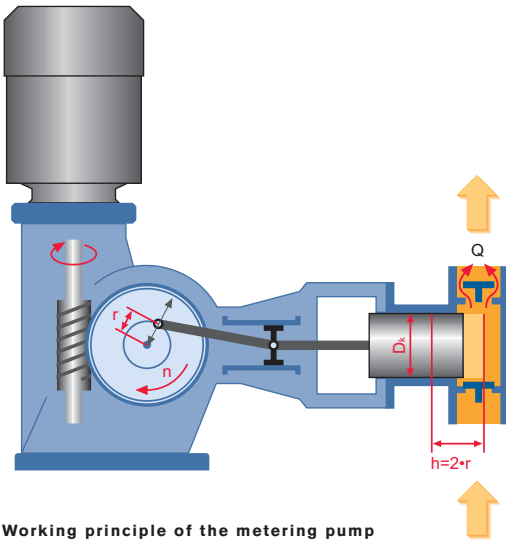
- Automation allows higher production efficiency to be achieved

#### Adaptable

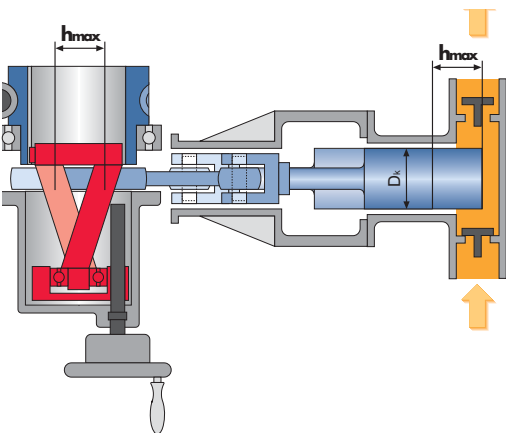
- Existing installations can be altered or expanded with extra pumps or automatic control



# Concept of the Bran+Luebbe NOVADOS Metering Pumps



Working principle of the metering pump



Principle of a flow rate adjustment

## WORKING PRINCIPLE OF THE METERING PUMP

Reciprocating pumps are normally comprised of a motor, gearbox and pump head.

The gear reduces the motor speed and converts the rotary motion into a reciprocating movement of a plunger in the pump head.

Flow rate of a reciprocating pump is defined by the plunger diameter, stroke length and stroking speed.

Setting the flow rate of a metering pump can be achieved by changing the speed of the drive motor or - as described below - via an adjustment of the stroke length.

## SIMPLY EFFECTIVE: FLOW RATE ADJUSTMENT BY THE Z-SHAPED CRANKSHAFT

Flow rate can be adjusted linearly between zero and maximum by altering the position of the z-shaped crankshaft. This design allows adjustment while the pump is operating or at standstill.

Bran+Luebbe NOVADOS metering pumps exceed the requirements of API 675 in terms of metering accuracy, linearity and reproducibility.

## PLUNGER PUMPS

- Low investment costs
- Simple design
- Easy maintenance

## DIAPHRAGM PUMPS

A leak-proof pump is the right choice whenever product purity or sterility are imperative or when toxic liquids must be handled.

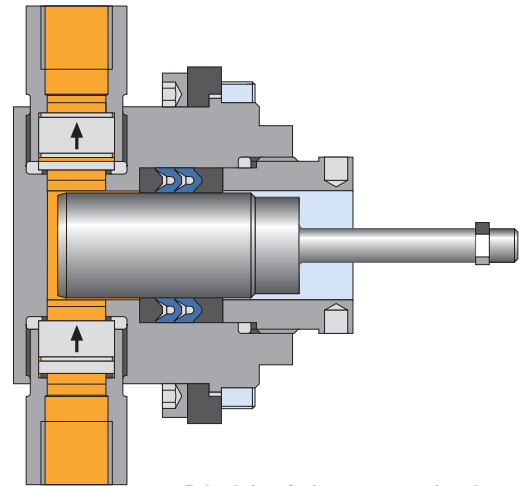
SPX Flow Technology offers a wide range of hydraulically actuated double diaphragm pumps.

The design of the pump head ensures that the diaphragm cannot be damaged under critical conditions such as a blocked pipe or closed valves upstream or downstream of the pump.

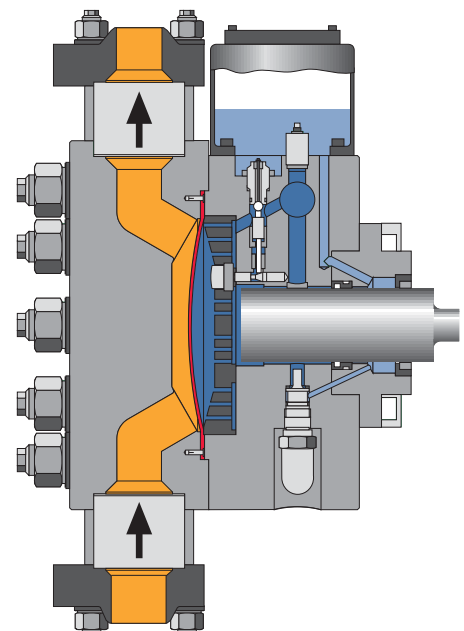
The freely deflecting diaphragm makes the pump suitable for the metering of slurries.

## NOVADOS DIAPHRAGM PUMPS: FEATURES

- Diaphragm position control for maximum operating security
- Operating pressure (PTFE diaphragm) up to 400 bar (5,800 psig)
- Operating pressure (metallic diaphragm) up to 1000 bar (14,500 psig)
- Fluid temperature up to 150°C (300° F)
- Safe dry-run capabilities
- High volumetric efficiency
- High metering accuracy
- Hermetically sealed by two diaphragm layers
- Diaphragm condition monitoring
- NOVALINK CSM 2 Diagnosis interface as standard
- Specific customer requirements on request

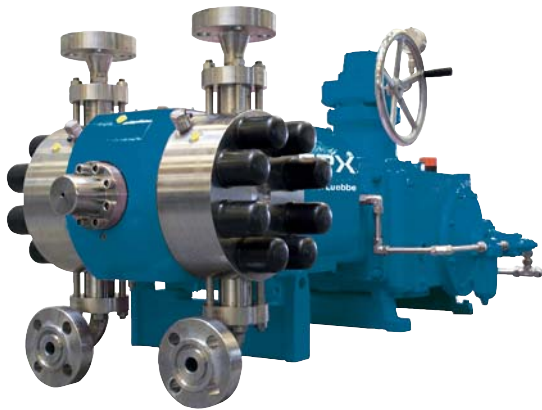


Principle of plunger pump head



Principle of diaphragm pump head

# Concept of the Bran+Luebbe NOVADOS Metering Pumps



Metering pump with double-acting diaphragm pump head



Metering pump with plastic diaphragm pump head and pneumatic flow rate control

## DOUBLE-ACTING DIAPHRAGM PUMPS

The double-acting diaphragm pump head offers the benefit of twice the flow rate on a single gearbox whilst maintaining the same metering accuracy

### Advantages

- Doubled flow rate
- Less foot print required compared with conventional duplex pumps

## OPTIONS FOR STROKE LENGTH ADJUSTMENT

### Manual

- with integrated scale

### Electric

- direct remote control with input signal 0/4...20 mA
- with electronic control card

### Pneumatic

- direct remote control via input signal (0.2... 1 bar (3 to 15 psig) respectively 0/4... 20 mA)

# NOVADOS - Solutions

## OPTIONS TO SUIT SPECIAL APPLICATIONS

### Pump head Options (on request)

- Heating or cooling jackets (valve heating possible)
- Quick-release valves
- Remote valves
- Optimized flow channels for slurries or viscous fluids

### Valve designs

- Ball valves (single, double or triple)
- Cone valves with or without spring
- Plate valves

### Materials of construction for liquid-wetted parts of the pump

- Housings of Stainless steel 1.4571 or 1.4462 (316 SS) with options for PVC or PVDF
- Diaphragms of PTFE or stainless steel 1.4310 (316 SS)
- Plungers of stainless steel, ceramic, tungsten carbide
- Valves of stainless steel, plastic or hard metals  
Special materials available upon request

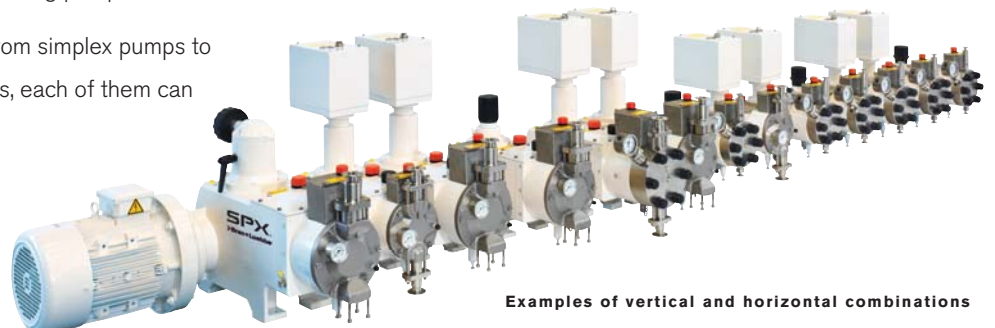
## HORIZONTAL OR VERTICAL COMBINATIONS

SPX Flow Technology is the only pump manufacturer worldwide to offer both vertical and horizontal combinations of metering pumps.

Possible equipment combinations range from simplex pumps to multiplex pumps with different pump heads, each of them can be controlled independently.



Process metering pump with diaphragm pump head and electric stroke length adjustment



Examples of vertical and horizontal combinations



## Global locations

### USA

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